

Date: Monday, 11/6/2006 1:46:53 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : KEY CHAIN (350)
Job Number : 29313	
Estimate Number : 11794	
P.O. Number : N/A	Part Number : D2505350
This Issue : 11/6/2006 S.O. No. : N/A	Drawing Number : D2505 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 29072	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 11/30/2006 Qty: 100 Um: Each
Checked & Approved By : <u>[Signature]</u> 06/11/07	
Comment : Est. B 00.06.24 Re-format EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0750X00125	6061-T6 Bar .75" x .125"
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Comment: Qty.: 0.3063 f(s)/Unit Total : 30.6285 f(s)
 6061-T6 Bar .75" x .125"
 Material: 6061-T6 bar 3/4" x 0.125" thick
 Batch: ~~SM~~ 102508

(101)

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut blanks 3.500" long

(101)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 Machine as per folio 2505-A & 2505-B (350 aircraft)
 Deburr

J.F./J.L 06/11/13

(101)

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F./J.L 06/11/13

(101)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: st46

PBO 06/11/14

(101)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/11/15

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: KEY CHAIN (350)

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Part Number: D2505350

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



101

Comment: FINAL INSPECTION/W/O RELEASE

206/11/15

Job Completion



C2061114

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



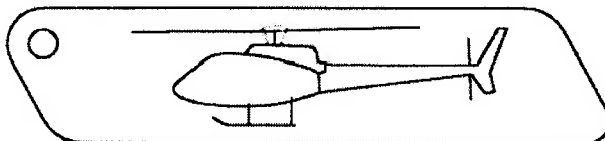
DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
K HAND	K HAND	DRAWING NO.	REV. A
CHECKED	APPROVED	D2505	SHEET 1 OF 2
DATE	TITLE	SCALE	
95:11:07	DART KEYCHAIN	1:1	



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WORK ORDER
NO. 29313



DESIGN K HAND	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	DRAWING NO. D2505	REV. A SHEET 2 OF 2
DATE 95:11:07		TITLE DART KEYCHAIN	SCALE 1:1



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